



PRECISION QUALITY MACHINING.

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FACILITIES LIST

7 CNC Machining Centers

- HAAS VF1 16X24X21 4 Axis
- HAAS VF2 16X30X21 4 Axis
- HAAS VF2 16X30X21 4 Axis
- HAAS VF2 16X30X21 4 Axis
- HAAS VF3 20X48X21 4 Axis
- HAAS VF2 16x30x21 4 Axis
- HAAS VF3 20x48x21 4 Axis
- Clausing Kondia 9X48 with Protrak MX3 Control

4 CNC Turning Centers

- Hwacheon 31 HS 15x24
- Hwacheon 21 HS 12x18
- Hwacheon 200A 12x18
- Hwacheon 200A 12x18

4 Manual Milling Machines

- Bridgeport 9x48 w/Auto Broaching & DRO
- Bridgeport 9x48 w/Southwestern DRO
- Bridgeport 9x48 w/Southwestern DRO
- Bridgeport 9x36 w/Mitotoyo DRO

Manual Turning

- Hardinge Super Precision Tool Room Lathe
- Supermax 16x60
- HES 20x120

Inspection

- 1 Ziess CMM/Vista
 - Renishaw Trigger Probe
 - Calypso Software
 - 15 x 18 x 11 working envelope

1 Ziess CMM/Contura G@

- Vast XXT Scanning Probe Head
- Calypso Software
- Reverse Engineering
- 27 x 27 23 working envelope

- Optical Comparator Nikon V-14

- All General Inspection Equipment/Gages

CAD/CAM

- Esprit Software
- Teksoft
- CamWorks Powered by SolidWorks

3 Wire EDMs, 1 Hole Drilling Machine

- SODICK K1C HOLE DRILLING EDM
- SODICK AQ300L 12X8X8
- SODICK AQ537 23X15X14
- SODICK AQ327 12X8X8

Deburring

- 6x48 Belt Sanders
- 1x30 Belt Sanders
- Vibratory Tumbler
- Glass Beading
- Sand Blasting

Grinding

- DoAll Surface 9x12 D10-B

Saws

- Wilton 10x16 Horizontal
- Walker & Turner 21" Vertical